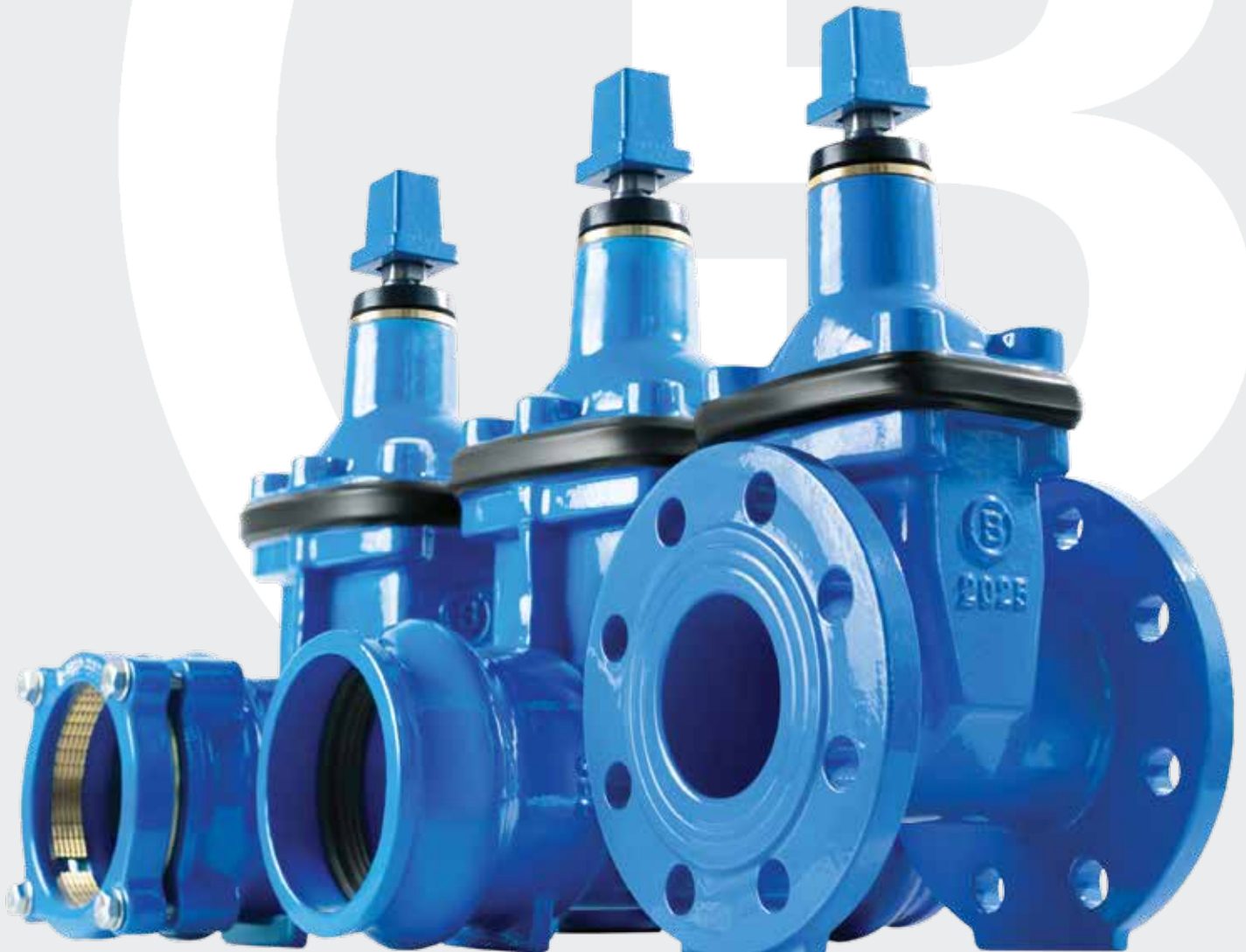


DUCTILE IRON VALVES AND FITTINGS

2026



ABOUT BLUCAST

- Established in 2007
- Strongly focused on development of high-quality, long-lasting and low-maintenance products
- Own automatic epoxy dip coating, assembly and testing lines
- 1500 tons of ready-to-go materials available in our warehouse for immediate delivery
- Products up to DN600 available from our ready-to-go warehouse, double eccentric valves and dismantling joints- up to DN1200
- Production of non-stock and bespoke products according to customer demand
- Continuous expansion of the product range
- Technical support for water supply projects
- Testing and certification by third-party institutions
- Fast delivery throughout Europe, Northern Africa, and the Middle East



7

Years Warranty



3000

Unique Products



1500

Tons On Stock



30

Countries



2800

Max Diameters

REPAIR CLAMP series RM



APPLICATION

Single and double band repair clamps used for repairing broken or leaking ductile iron, steel, PE or PVC water or sewage pipelines

TECHNICAL CHARACTERISTICS

Maximum working pressure: PN16 / 16 bar

Working temperature: 0°C - +80°C

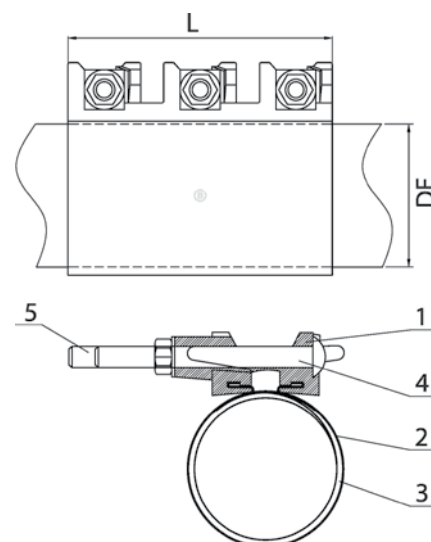
Color RAL5015

Powder epoxy coating 250 µm thickness

OTHER PRODUCTS

DEmin	DEmax	Length	Weight	PN	BLUCAST ref. no.
60	67	200	4	PN16	RM060200
60	67	300	6	PN16	RM060300
75	85	200	4.1	PN16	RM075200
75	85	300	6	PN16	RM075300
88	98	200	4.2	PN16	RM088200
88	98	300	6.2	PN16	RM088300
95	105	200	4.2	PN16	RM095200
95	105	300	6.2	PN16	RM095300
108	118	200	4.4	PN16	RM108200
108	118	300	6.5	PN16	RM108300
115	128	200	4.4	PN16	RM115200
115	128	300	6.5	PN16	RM115300
132	144	200	4.5	PN16	RM132200
132	144	300	6.5	PN16	RM132300
151	161	200	4.6	PN16	RM151200
151	161	300	6.8	PN16	RM151300
158	172	200	4.85	PN16	RM158200
158	172	300	7.15	PN16	RM158300
168	182	200	4.8	PN16	RM168200
168	182	300	7	PN16	RM168300
179	189	200	4.7	PN16	RM179200
179	189	300	7	PN16	RM179300
193	203	200	5	PN16	RM193200
193	203	300	7.5	PN16	RM193300
202	212	200	5	PN16	RM202200
202	212	300	7.5	PN16	RM202300
217	229	200	5.15	PN16	RM217200
217	229	300	7.7	PN16	RM217300
225	240	200	5.2	PN16	RM225200
225	240	300	7.5	PN16	RM225300
243	260	200	5.22	PN16	RM243200
243	260	300	7.85	PN16	RM243300
270	288	200	5.5	PN16	RM270200
270	288	300	8	PN16	RM270300
304	323	200	5.9	PN16	RM304200
304	323	300	8.8	PN16	RM304300
323	336	200	6.1	PN16	RM323200
323	336	300	9	PN16	RM323300
410	432	300	15.2	PN16	RMD410300
410	432	400	20.45	PN16	RMD410400
510	540	400	21	PN16	RMD510400
630	660	500	36.6	PN16	RMD630500

No.	Item	Material
1	Head	Ductile iron EN-GJS-500-7
2	Body	Stainless steel AISI304
3	Gasket	EPDM
4	Bolts	Carbon steel zinc plated
5	Bolt caps	PE



All illustrations, technical data, dimensions (in mm) and weights (all weights specified in kg) are non-binding and are subject to change

STAINLESS STEEL REPAIR CLAMP series RMSS



APPLICATION

Single clamp repair clamps used for repairing broken or leaking ductile iron, steel, PE or PVC water or sewage pipelines

TECHNICAL CHARACTERISTICS

Maximum working pressure: PN16 / 16 bar

Working temperature: 0°C - +80°C

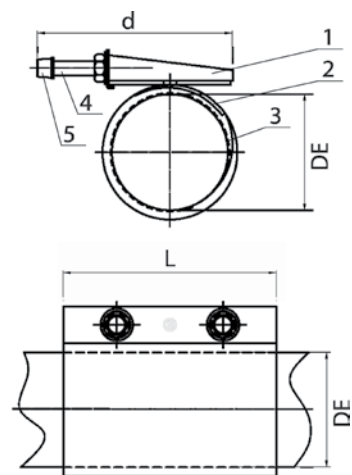
Bolt nuts coated in nylon to prevent corrosion



OTHER PRODUCTS

DEmin	DEmax	Length	Weight	PN	BLUCAST ref. no.
55	60	150	1.1	PN16	RMSS055200
60	67	200	1.45	PN16	RMSS060200
75	85	200	1.8	PN16	RMSS075200
75	85	300	2.6	PN16	RMSS075300
88	98	200	1.95	PN16	RMSS088200
108	118	200	2.18	PN16	RMSS108200
108	118	300	3.1	PN16	RMSS108300
115	128	200	2.3	PN16	RMSS115200
115	128	300	3.2	PN16	RMSS115300
132	142	200	2.4	PN16	RMSS132200
132	142	300	3.6	PN16	RMSS132300
151	161	200	2.6	PN16	RMSS151200
151	161	300	3.7	PN16	RMSS151300
158	172	200	2.6	PN16	RMSS158200
158	172	300	3.95	PN16	RMSS158300
168	182	200	2.7	PN16	RMSS168200
168	182	300	4	PN16	RMSS168300
217	229	200	3	PN16	RMSS217200
217	229	300	4.55	PN16	RMSS217300
270	288	200	3.5	PN16	RMSS270200
270	288	300	5.2	PN16	RMSS270300
304	320	200	3.7	PN16	RMSS304200
304	320	300	5.6	PN16	RMSS304300
323	336	200	3.9	PN16	RMSS323200
323	336	300	5.9	PN16	RMSS323300

No.	Item	Material
1	Head	Stainless steel AISI304
2	Body	Stainless steel AISI304
3	Gasket	EPDM
4	Bolts	Stainless steel AISI304
5	Bolt caps	PE



CERTIFICATES







WRAS
WATER REGULATING APPROVAL SCHEME

WRAS PRODUCT APPROVAL CERTIFICATE

Approval Number:
250712012

Field of application:

Approval holder:

WRAS directory section:

Product type:

Model:

Basis of confidence:

Valid from:

Date of expiry:

Authorized by:

Products complying with the Water Supply (Water Fittings) Regulations 1999 (England & Wales), the Water Supply (Water Fittings) (Northern Ireland) Rules 2014 and the Water Supply (Water Fittings) Regulations (Northern Ireland) 2009.

SILKCAST

2290

Valves

Series DS-GATE VALVES

(FOR MODEL(S) AND SIZE COVERED BY THE SCOPE OF THIS APPROVING BUREAU CHECK IF THE ABOVE SHOULD DIFFER FROM ACCREDITED DATA APPROPRIATELY)

Tested to regulatory Specification Test Code Sheets

1st July 2008

31st July 2008



Ian Hughes, WRAS Approvals Manager



The information held as evidence of the above details approval.
The certificate must always be viewed with this supporting letter.
Examination of the certificate will determine if approval has been approved via the WRAS Approval Directory (www.wras.co.uk/approval-directory)



WRAS
APPROVED PRODUCT



UKAS
2507

Certificate issued: 18th October 2025

The Water Regulation National Centre Ltd Registered in England No. 1255091 Registered Office: 25 Colindale Avenue, London, NW9 1ES



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