



PROGEF Standard Union SDR11/PN10

Model:

- Material: PP-H
- IR = Infrared welding compatible
- Conventional butt-welding according to DVS 2207

With butt fusion ends

Gasket: O-ring EPDM

For the dimensions d75-110 please see instructions for the installation
d75-d110 new thread design since 2022

d (mm)	PN (bar)	FM	EPDM Code	FKM Code	Weight (kg)
20	10	IR	727 518 506	727 528 506	0.047
25	10	IR	727 518 507	727 528 507	0.072
32	10	IR	727 518 508	727 528 508	0.100
40	10	IR	727 518 509	727 528 509	0.145
50	10	IR	727 518 510	727 528 510	0.190
63	10	IR	727 518 511	727 528 511	0.332
75	10	IR	727 518 212	727 528 212	0.520
90	10	IR	727 518 213	727 528 213	0.533
110	10	IR	727 518 214	727 528 214	0.754

d (mm)	L (mm)	L1 (mm)	L2 (mm)	L3 (mm)	L4 (mm)	D (mm)	Thread size	e (mm)	Size	O-Ring EPDM
20	107.0	54.0	53.0	26	38	48	1	1.9	20,22 x 3,53	748.410.006
25	113.0	57.0	56.0	26	36	58	1 1/4	2.3	28,17 x 3,53	748.410.007
32	119.0	60.0	59.0	26	25	65	1 1/2	2.9	32,93 x 3,53	748.410.008
40	126.0	63.0	63.0	26	25	79	2	3.7	40,65 x 5,34	748.410.009
50	131.0	66.0	65.0	26	25	91	2 1/4	4.6	46,99 x 5,34	748.410.010
63	137.0	69.0	68.0	26	26	111	2 3/4	5.8	59,69 x 5,34	748.410.011
75	134.5	68.5	66.0	26	34	138	S110x5	6.8	66,04 x 5,33	748.410.024
90	134.5	68.5	66.0	26	45	138	S110x5	8.2	74,63 x 5,34	748.410.383
110	139.5	74.0	65.5	33	40	161	S130x5	10.0	94,62 x 5,34	748.410.248

d O-Ring FKM

d (mm)	
20	749.410.006
25	749.410.007
32	749.410.008
40	749.410.009
50	749.410.010
63	749.410.011
75	749.410.024
90	749.410.383
110	749.410.248

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