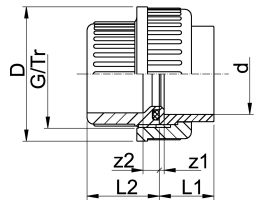


Data sheet

valid from: 7/3/25



Union ABS metric

Model:

- Union Bush: Solvent cement socket metric / BS inch
- Union End: Solvent cement socket metric / BS Inch
- Gasket: O-ring EPDM code no. 748 410 006-016
- Gasket: O-ring EPDM code no. 748 410 004-014

d	Size	PN	Code	SP	Weight
(mm)	(inch)	(bar)			(kg)
20		10	729 510 106	10	0.035
25		10	729 510 107	10	0.044
32		10	729 510 108	10	0.064
40		10	729 510 109	10	0.130
50		10	729 510 110	5	0.154
63		10	729 510 111	5	0.258
* 75	2 ½	10	729 510 112	2	0.469
90		10	729 510 313	2	0.701
110		10	729 510 114	1	1.069
	½	15	729 511 106	10	0.035
	¾	15	729 511 107	10	0.049
	1	15	729 511 108	10	0.070
	1 ¼	15	729 511 109	10	0.127
	1 ½	15	729 511 110	5	0.220
	2	15	729 511 111	5	0.402

d	D	L1	L2	z1	z2	closest inch	Thread size
(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(inch)	
20	43	21	26	4	10	½	1
25	53	24	29	5	10	¾	1 1/4
32	60	27	33	5	10	1	1 1/2
40	74	31	39	3	12	1 ¼	2
50	83	33	46	3	14	1 ½	2 1/4
63	103	40	58	3	18	2	2 3/4
* 75	135	47	62	3	18	2 ½	Tr108x5
90	158	56	69	5	18	3	Tr128x5
110	158	66	72	5	11	4	Tr154x5
	43	21	26	3	9		
	53	24	29	3	9		
	60	27	33	3	9		
	74	32	39	3	10		
	83	33	41	3	10		
	103	40	48	3	10		

The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

Georg Fischer Piping Systems Ltd, Postfach, CH-8201 Schaffhausen/Switzerland Phone +41 -(0)52-631 1111 e-mail: info.ps@georgfischer.com Internet: <http://www.gfps.com>